



**Installation Instructions
for BCS Rearsets
541-162 Triumph T160**

R.H. Brake Pedal Side

- 1) Remove footrest.
- 2) Remove brake light switch.
- 3) Remove rear top bolt and nut from rear engine plate.
- 4) Remove center bolt from rear engine plate.
- 5) Remove brake pedal.
- 6) Fit new brake pedal, taking care to locate square hole in lever onto square on brake pedal shaft; adjusting nuts on brake cylinder rod should be slackened to facilitate this.
- 7) Fit mounting bracket.
- 8) Adjust brake pedal position by means of nuts on brake cylinder rod.
- 9) Fit brake light switch and adjust.

L.H. Gearchange Side

- 1) Remove footrest.
- 2) Remove gear change pedal.
- 3) Remove rear top bolt and nut from rear engine plate.
- 4) Remove center bolt from rear engine plate.
- 5) Fit mounting bracket.
- 6) Fit gearchange pedal assembly.
- 7) Fit gearchange splined lever.
- 8) Fit connecting rod.

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Fax (902)542-7479

info@britcycle.com

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**Installation Instructions
for BCS Rearsets
541-118 Triumph 650 1965-1970**

- 1) Drill a 3/8" diameter hole at 1-3/16" centers directly above the brake pivot hole.
- 2) Drill a 3/8" hole at corresponding position on right hand engine plate.
- 3) Replace rear brake arm pin with the one supplied so as to allow the brake rod to pass outside the rear damper unit.





**Installation Instructions
for BCS Rearsets
541-108 Norton Commando R.H. Shift**

- 1) Remove the existing footrests.
- 2) Remove the rearmost stud and drill out to 3/8" diameter on both left and right hand sides of the machine.
- 3) Remount stop light switch on aluminum bracket and re-route cables as required.

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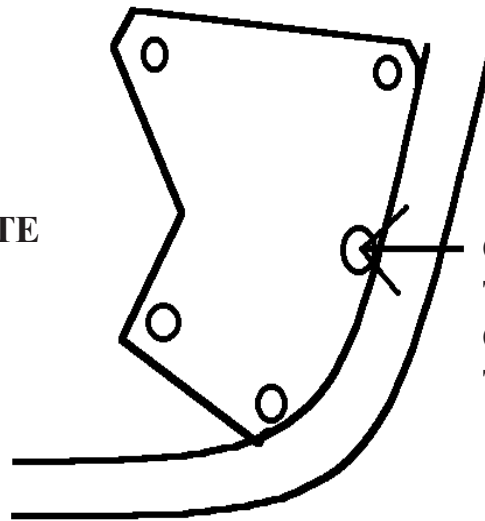
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**FITTING INSTRUCTIONS
FOR 541-145 TRIUMPH
OIL-IN-FRAME R.H. SHIFT**

**REAR ENGINE
MOUNTING PLATE**



**OPEN THIS HOLE OUT
TO 3/8" DIAMETER
ON BOTH SIDES OF
THE MACHINE**

RE-FIT BRAKE LIGHT SWITCH ON PLATE PROVIDED





541-154 Rearset Kit for Triumph TR7V & T140V

L.H. Gearchange Side

1. Remove gearchange pedal
2. Remove footrest
3. Remove top bolt form engine plate and drill hole out to 3/8" dia.
4. Fit gearchange pedal assembly in this hole
5. Fit splined lever and connecting rod

R.H Brake Side

1. Remove brake pedal
2. Remove footrest
3. Remove top bolt form rear engine plate and drill out hole to 3/8" dia.
4. Fit brake pedal assembly in this hole
5. Fit lever with square hole on original brake spindle
6. Fit connecting link

