

This conversion kit contains all the parts necessary to convert a 1971 or 1972 Commando to incorporate the cartridge type full flow oil filter. This unit is fitted as standard from engine number 208754.

ASSEMBLY INSTRUCTIONS

Drain the engine oil into a suitable receptacle from the drain plug at the bottom of the oil tank.

Slacken the clip and remove the existing oil return pipe from the stub at the rear of the oil tank and the oil junction block inboard pipe.

Connect both of the new shorter oil return pipes to the oil filter mounting head and secure with the screw type clips provided.

Drill two 11/32 in. (0.87mm) holes to mount the oil filter assembly at the right hand rear of the engine plate. Fig 3 shows the filter and securing hardware in position. Note that the filter must clear the swinging arm in its lowest position. The location of the filter mounting, rearwards of the gearbox shell, will be seen. The position for drilling the holes shown in Fig 2 is given as a guide only. This is the position used during assembly at the factory but is purely arbitrary. It may be found to be simpler to use the mounting screw tab washer as a template during drilling.

Assemble the spin-on filter to the mounting head and hand tighten.

Hold the mounting head to the inside of the engine plate and locate both screws through the lockplate, tab washer and engine plate into the mounting head tapped holes. Secure to a torque of 10ft.lbs. (1.4 Kg/m) and bend over one corner of the lockplate to a flat on each screw head.

