



Number: (Twin) 1/73  
 Subject: 5-Spd Gears  
 Models: TR7/T140  
 Date: 2/12/73

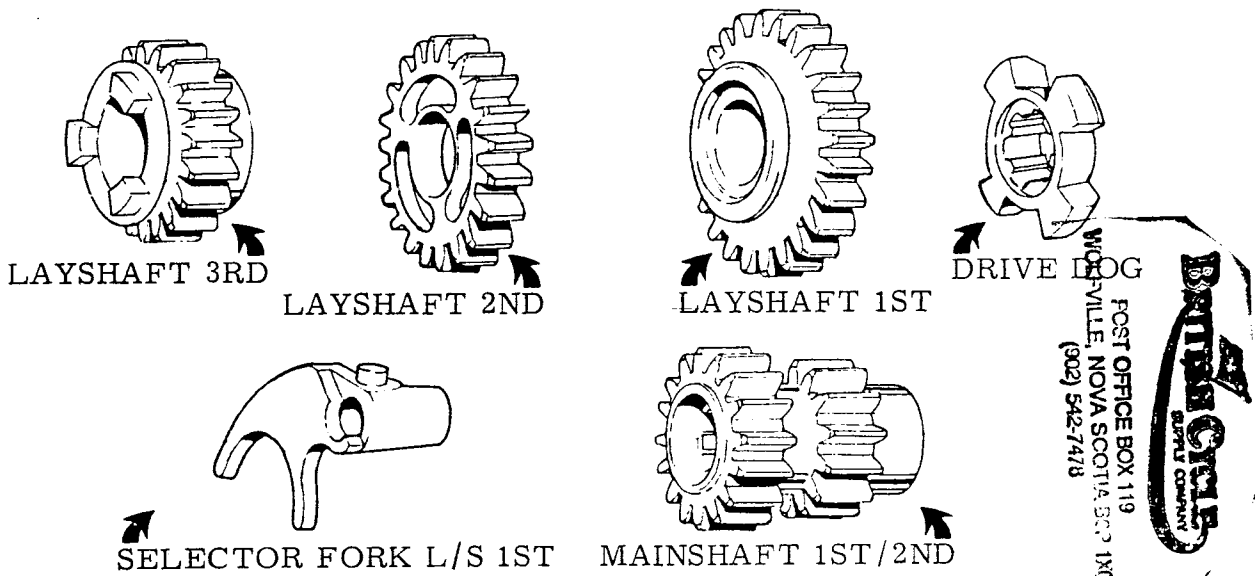
# SERVICE BULLETIN

**TRIUMPH MOTORCYCLE CORPORATION** A subsidiary of The Birmingham Small Arms Company Incorporated, Verona, New Jersey  
 Duarte, Calif. 91010, P. O. Box 275 Towson, Baltimore, Md., P. O. Box 6790 21204

## IMPROVED FIVE-SPEED GEAR SET

All 1973 TR7/T140 models have been fitted with new heavy-duty layshaft 1st, 2nd, and 3rd gears; new mainshaft 1st and 2nd gears; a heavy-duty drive dog; plus a new layshaft 1st gear selector fork. The new gears and selector fork may be purchased separately for 1973 models, but when repairing a '71 or '72 5-speed gear box, the entire set must be installed. If a customer desires to purchase the latest-type gears for his '71 or '72 5-speed model, a conversion kit is available (Part No. CP1000). Other 5-speed gears not listed below are standard in all 5-speed gear boxes and will mate with those in the new CP1000 gear kit.

### PARTS INCLUDED IN CP1000 CONVERSION KIT



**ALL SIX COMPONENTS MUST BE INSTALLED AS A SET!!**  
**DO NOT USE OLD PARTS!**

<b>PART NO. CP1000</b> <b>(Kit Complete)</b>	DESCRIPTION	Old Part No.	New Part No.
	GEAR M/S 1st & 2nd	T4380	57-4653
	GEAR L/S 3rd	T4387	57-4647
	GEAR L/S 2nd	T4388	57-4657
	GEAR L/S 1st	T4391	57-4654
	DRIVE DOG	T4381	57-4661
	FORK L/S 1st	T4368	57-4660